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# Illustrated Parts List

**for model:**

**SPR 255**

- Use GLOBAL GARDEN PRODUCT genuine spare parts specified in the parts list for repair and/or replacement.
- Then contents described in the parts list may change due to improvement.
- The drawings of the spare part are only indicative and might not represent the part in question exactly.
- The indications "right" - "left" - "front" - "rear" refer to the position of the operator when using the machine.
- When placing orders of parts for repair and/or replacement, make sure that the illustrated parts list is the one applying to the machine's year of manufacture, as shown on the identification plate attached to the machine.

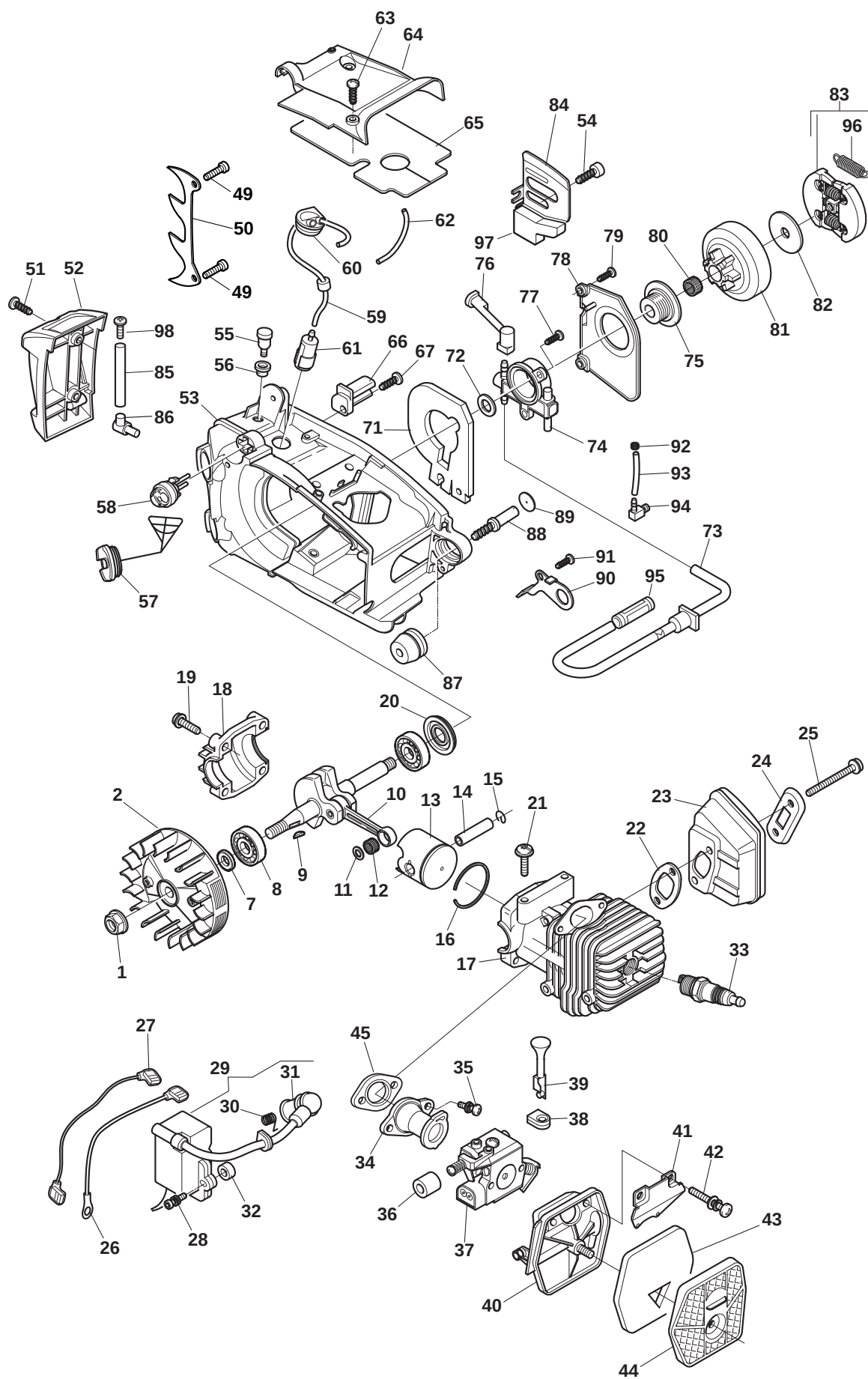
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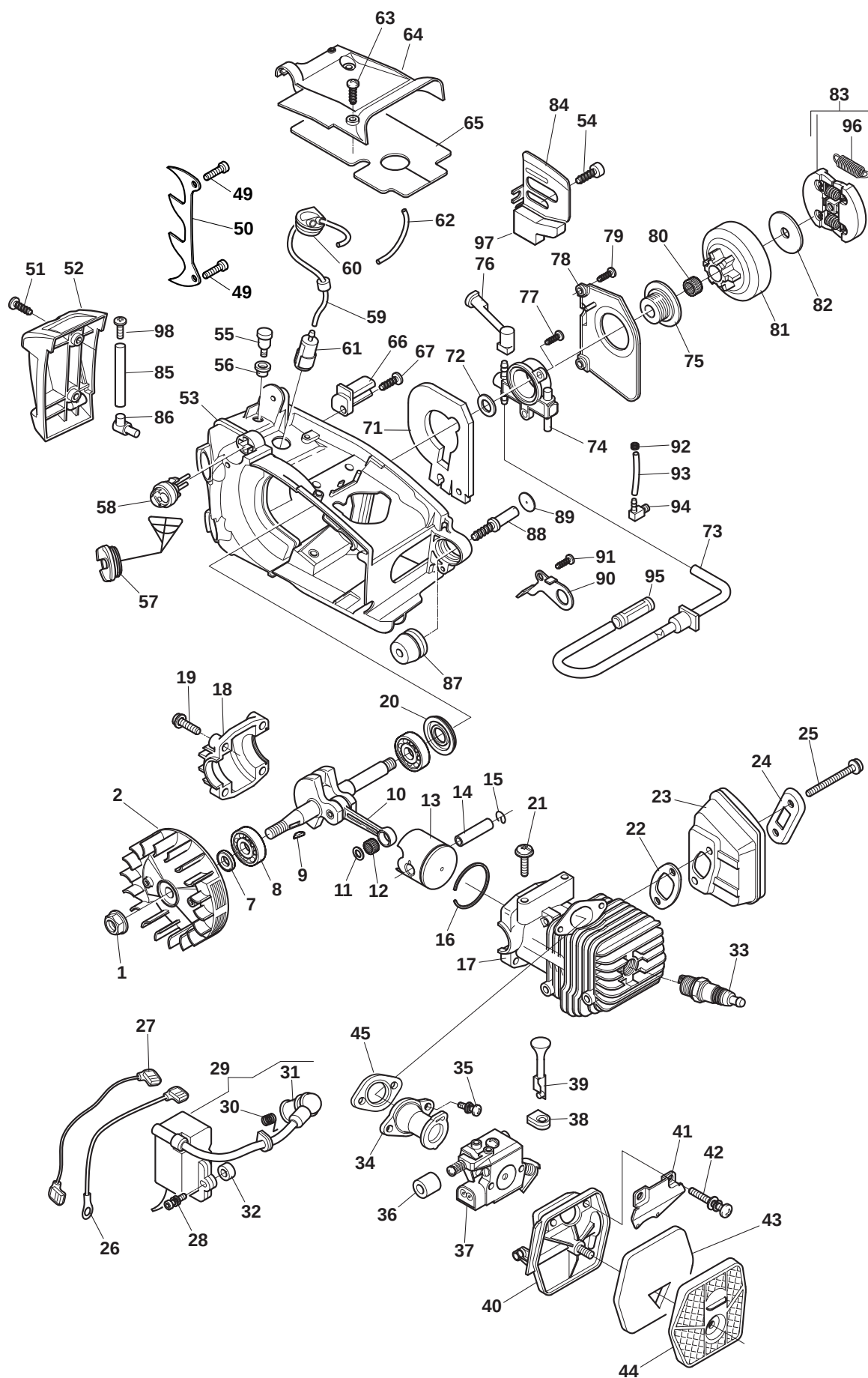
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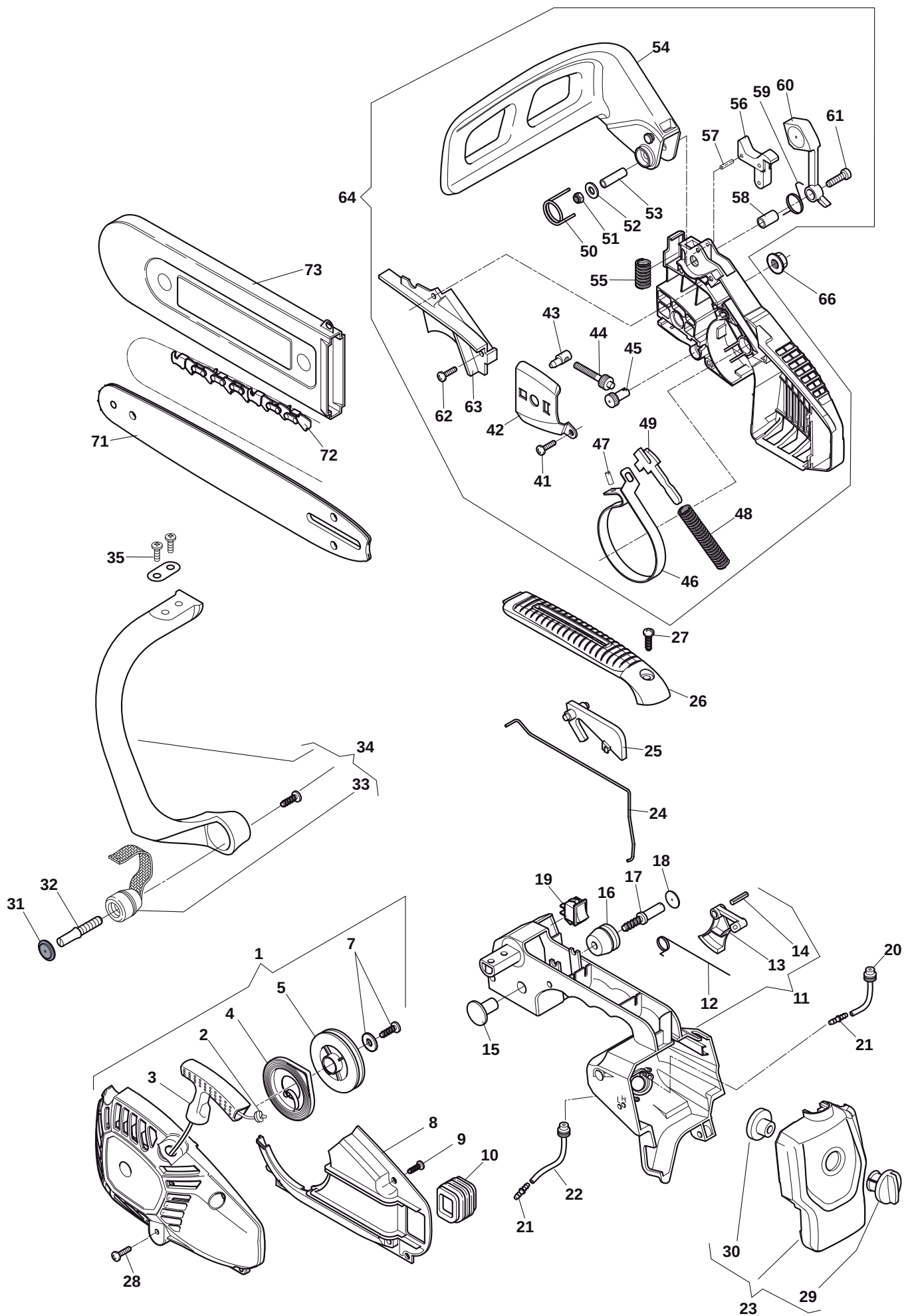




| POSITION | PART No.    | Q.Ty | DESCRIPTION          | NOTES |
|----------|-------------|------|----------------------|-------|
| 1        | 123120008/0 | 1    | Nut                  |       |
| 2        | 183880005/0 | 1    | Flywheel Assy        |       |
| 7        | 119035162/0 | 1    | Seal Ring            |       |
| 8        | 114215219/0 | 2    | Ball Bearing         |       |
| 9        | 123072005/0 | 1    | Flywheel Key         |       |
| 10       | 123020030/0 | 1    | Crankshaft           |       |
| 11       | 123652505/0 | 2    | Washer               |       |
| 12       | 123235008/0 | 1    | Needle Bearing       |       |
| 13       | 123590012/0 | 1    | Piston               |       |
| 14       | 123760006/0 | 1    | Piston Pin           |       |
| 15       | 123202006/0 | 2    | Circlip              |       |
| 16       | 123204014/0 | 1    | Piston Ring          |       |
| 17       | 183070007/0 | 1    | Cylinder Assy        |       |
| 18       | 123082006/0 | 1    | Stabilizer           |       |
| 19       | 123878076/0 | 4    | Screw                |       |
| 20       | 119035163/0 | 1    | Seal Ring            |       |
| 21       | 123878081/0 | 4    | Screw                |       |
| 22       | 123280067/0 | 1    | Muffler Gasket       |       |
| 23       | 183740018/0 | 1    | Muffler              |       |
| 24       | 118801578/0 | 1    | Plate                |       |
| 25       | 123878078/0 | 2    | Screw                |       |
| 26       | 6995210     | 1    | Earth Cable          |       |
| 27       | 6995227     | 1    | Stop Wire            |       |
| 28       | 123878079/0 | 2    | Screw                |       |
| 29       | 183044001/0 | 1    | Electronic Coil      |       |
| 30       | 6995022     | 1    | Spark Plug Spring    |       |
| 31       | 6995066     | 1    | Spark Plug Cover     |       |
| 32       | 123160063/0 | 2    | Bushing              |       |
| 33       | 3210024     | 1    | Spark Plug           |       |
| 34       | 123073516/0 | 1    | Intake Manifold Assy |       |
| 35       | 123878077/0 | 2    | Screw                |       |
| 36       | 6995212     | 1    | Gasket               |       |
| 37       | 123054034/0 | 1    | Carburettor          |       |
| 38       | 123275025/0 | 1    | Grommet              |       |
| 39       | 123315093/0 | 1    | Choke Lever Rod      |       |
| 40       | 118801588/0 | 1    | Air Cleaner Base     |       |
| 41       | 123543002/0 | 1    | Plate                |       |
| 42       | 123878086/0 | 2    | Screw                |       |
| 43       | 123220014/0 | 1    | Air Filter           |       |
| 44       | 118801589/0 | 1    | Cleaner cover        |       |
| 45       | 118801577/0 | 1    | Intake tube gasket   |       |
| 49       | 123878122/2 | 2    | Screw                |       |
| 50       | 118550596/0 | 1    | Spike                |       |
| 51       | 123878008/0 | 2    | Screw                |       |
| 52       | 118801596/0 | 1    | Front Cover          |       |
| 53       | 118802270/0 | 1    | Crankcase Ass.Y      |       |
| 54       | 6995187     | 2    | Screw                |       |
| 55       | 183875003/0 | 1    | Breather Valve Assy  |       |
| 56       | 123275024/0 | 1    | Grommet              |       |
| 57       | 183790010/0 | 2    | Cap Ass'Y            |       |
| 58       | 123018001/0 | 1    | Air Purge            |       |
| 59       | 123867019/0 | 1    | Pipe                 |       |
| 60       | 123650004/0 | 1    | Grommet              |       |
| 61       | 183520007/0 | 1    | Fuel Pickup Assy     |       |
| 62       | 118801532/0 | 1    | Pipe                 |       |
| 63       | 123878082/0 | 2    | Screw                |       |
| 64       | 118801579/0 | 1    | Upper Cover          |       |

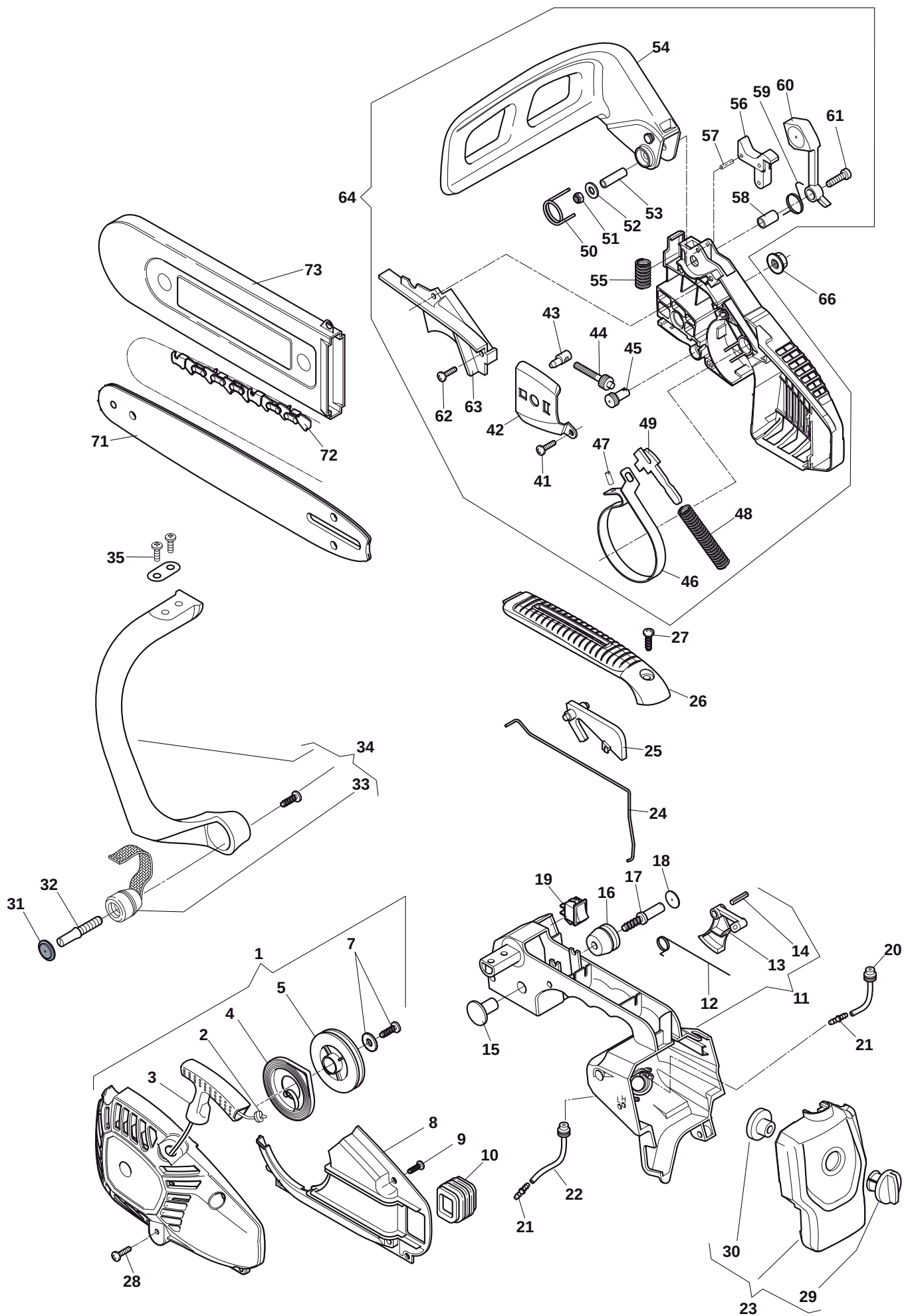


| POSITION | PART No.    | Q.Ty | DESCRIPTION             | NOTES |
|----------|-------------|------|-------------------------|-------|
| 65       | 123600072/0 | 1    | Guard                   |       |
| 66       | 123202007/0 | 1    | Chain Guard             |       |
| 67       | 123878093/0 | 1    | Screw                   |       |
| 71       | 123600073/0 | 1    | Gasket                  |       |
| 72       | 123652506/0 | 1    | Washer                  |       |
| 73       | 123867020/0 | 1    | Pipe                    |       |
| 74       | 183594508/0 | 1    | Oil Pump Assy           |       |
| 75       | 123878083/0 | 1    | Female Screw            |       |
| 76       | 123867024/0 | 1    | Pipe                    |       |
| 77       | 123878084/0 | 2    | Screw                   |       |
| 78       | 123109577/0 | 1    | Cover Pump              |       |
| 79       | 123878080/0 | 2    | Screw                   |       |
| 80       | 123235009/0 | 1    | Needle Bearing          |       |
| 81       | 123050007/0 | 1    | Drum Ass'Y, Clutch 3/8" |       |
| 82       | 123657011/0 | 1    | Sprocket Washer         |       |
| 83       | 183215008/0 | 1    | Clutch Ass.Y            |       |
| 84       | 123311009/0 | 1    | Plate                   |       |
| 85       | 118800255/0 | 1    | Oil Ingoing Tube        |       |
| 86       | 118801162/0 | 1    | Suction Jet             |       |
| 87       | 123275027/0 | 1    | Shock Absorber          |       |
| 88       | 123878093/0 | 1    | Screw                   |       |
| 89       | 123790022/0 | 1    | Cap                     |       |
| 90       | 123208412/0 | 1    | Clamp                   |       |
| 91       | 123878080/0 | 1    | Screw                   |       |
| 92       | 123206852/0 | 1    | Fair Led                |       |
| 93       | 123867018/0 | 1    | Pipe                    |       |
| 94       | 123650005/0 | 3    | Pipe Connection         |       |
| 95       | 123220013/0 | 1    | Fuel Pickup Assy        |       |
| 96       | 123430593/0 | 1    | Spring                  |       |
| 97       | 123600074/0 | 1    | Guard                   |       |
| 98       | 112782524/0 | 1    | Screw                   |       |



| POSITION | PART No.    | Q.Ty | DESCRIPTION         | NOTES |
|----------|-------------|------|---------------------|-------|
| 1        | 118801599/0 | 1    | Starter Assy Yellow |       |
| 2        | 123234005/0 | 1    | Starter Cord        |       |
| 3        | 123300013/0 | 1    | Starter Handle      |       |
| 4        | 123430594/0 | 1    | Starter Spring      |       |
| 5        | 123604011/0 | 1    | Starter Pulley      |       |
| 7        | 123878087/0 | 1    | Screw               |       |
| 8        | 123107504/0 | 1    | Air Conveyor        |       |
| 9        | 123878088/0 | 1    | Screw               |       |
| 10       | 123275026/0 | 1    | Grommet             |       |
| 11       | 183300023/0 | 1    | Handle Assy         |       |
| 12       | 123430599/0 | 1    | Spring              |       |
| 13       | 123315095/0 | 1    | Throttle Lever      |       |
| 14       | 123510098/0 | 1    | Elastic Pin         |       |
| 15       | 123790021/0 | 1    | Cap                 |       |
| 16       | 123275027/0 | 1    | Shock Absorber      |       |
| 17       | 123878093/0 | 1    | Screw               |       |
| 18       | 123790022/0 | 1    | Cap                 |       |
| 19       | 123303006/0 | 1    | Switch              |       |
| 20       | 123867020/0 | 1    | Pipe                |       |
| 21       | 123650005/0 | 3    | Pipe Connection     |       |
| 22       | 123867021/0 | 2    | Pipe                |       |
| 23       | 118801590/0 | 1    | Rear Cover          |       |
| 24       | 123835002/0 | 1    | Throttle Rod        |       |
| 25       | 123315096/0 | 1    | Safety Lever        |       |
| 26       | 118801582/0 | 1    | Handle, Upper Part  |       |
| 27       | 123878008/0 | 1    | Screw               |       |
| 28       | 123878008/0 | 4    | Screw               |       |
| 29       | 123593507/0 | 1    | Knob                |       |
| 30       | 123657012/0 | 1    | Bush                |       |
| 31       | 123790022/0 | 1    | Cap                 |       |
| 32       | 123878093/0 | 1    | Screw               |       |
| 33       | 123275027/0 | 1    | Shock Absorber      |       |
| 34       | 183105000/0 | 1    | Handle              |       |
| 35       | 123657014/0 | 1    | Plate               |       |
| 41       | 123878088/0 | 1    | Screw               |       |
| 42       | 123311010/0 | 1    | Bar Plate           |       |
| 43       | 123796008/0 | 1    | Nut                 |       |
| 44       | 123878092/0 | 1    | Screw               |       |
| 45       | 123510097/0 | 1    | Pin                 |       |
| 46       | 123448005/0 | 1    | Brake Band          |       |
| 47       | 123665004/0 | 1    | Needle              |       |
| 48       | 123430598/0 | 1    | Spring              |       |
| 49       | 123315094/0 | 1    | Lever               |       |
| 50       | 123430595/0 | 1    | Spring              |       |
| 51       | 123120009/0 | 1    | Nut                 |       |
| 52       | 123657013/0 | 1    | Washer              |       |
| 53       | 123044219/0 | 1    | Bushing             |       |
| 54       | 118801594/0 | 1    | Hand Guard          |       |
| 55       | 123430597/0 | 1    | Spring              |       |
| 56       | 183315052/0 | 1    | Chain Brake Lever   |       |
| 57       | 123665003/0 | 1    | Needle              |       |
| 58       | 123044220/0 | 1    | Bushing             |       |
| 59       | 123430596/0 | 1    | Spring              |       |
| 60       | 123080002/0 | 1    | Balance Weigth      |       |
| 61       | 123878090/0 | 1    | Screw               |       |
| 62       | 123878088/0 | 3    | Screw               |       |
| 63       | 123109578/0 | 1    | Brake Cover         |       |







| POSITION | PART No.    | Q.Ty | DESCRIPTION           | NOTES |
|----------|-------------|------|-----------------------|-------|
| 64       | 118801591/0 | 1    | Clutch Housing Yellow |       |
| 66       | 123120010/0 | 1    | Nut                   |       |
| 71       | 123900360/0 | 1    | Guide Bar 10" 3/8     |       |
| 72       | 118801742/0 | 1    | Chain 10" 3/8         |       |
| 73       | 323085000/0 | 1    | Chain Cover           |       |